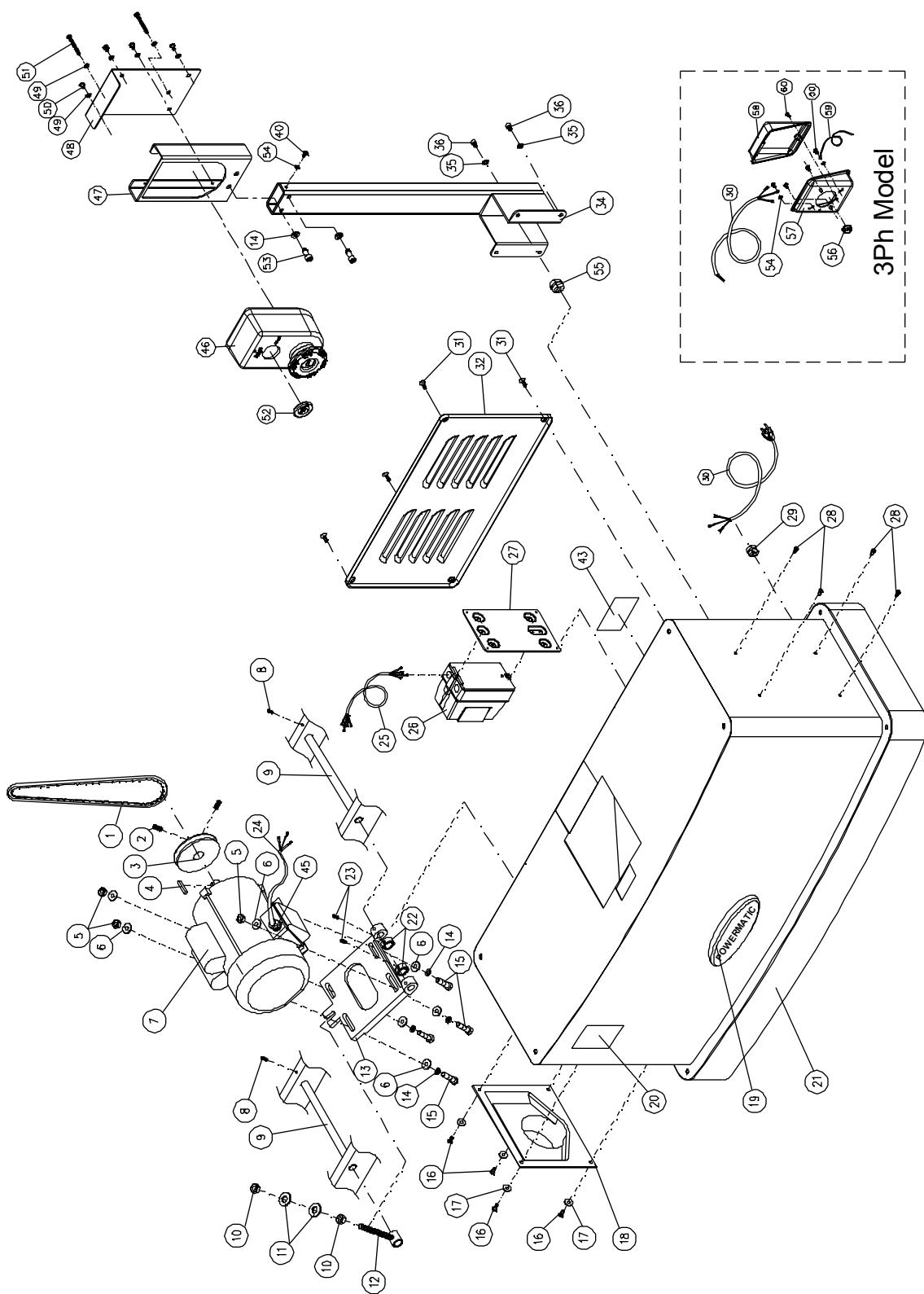


## Parts List: Stand Assembly

Index No.	Part No.	Description	Size	Qty
1.....	VB-A50 .....	Belt.....	A-50.....	1
2.....	TS-0267021 .....	Socket Set Screw.....	1/4"-20x1/4".....	2
3.....	PJ882-503.....	Motor Pulley .....		1
4.....	PJ882-205.....	Key.....	5x5x22 .....	1
5.....	TS-0561021 .....	Hex Nut.....	5/16"-18 .....	4
6.....	TS-0680031 .....	Flat Washer.....	5/16" .....	8
7.....	60B-415 .....	Motor .....	2HP, 1Ph,230V.....	1
	60B-415MF .....	Motor Fan (not shown).....		1
	60B-415MFC .....	Motor Fan Cover (not shown).....		1
	60B-415CS.....	Centrifugal Switch (not shown) .....		1
	60B-415MDC.....	Motor Dustproof Cover (not shown).....		1
	60B-415CC .....	Capacitor Cover (not shown) .....		2
	60B-415SC .....	Starting Capacitor (not shown).....	400MFD, 125VAC .....	1
	60B-415RC .....	Running Capacitor (not shown).....	30uf, 350VAC .....	1
	60B-415A .....	Motor .....	3HP,3Ph,230/460V .....	1
8.....	TS-0267041 .....	Socket Set Screw .....	1/4"-20x3/8".....	2
9.....	PJ882-509.....	Shaft.....		2
10.....	TS-1540071 .....	Hex Nut.....	M10x1.5P .....	2
11.....	TS-1550071 .....	Flat Washer.....	M10 .....	2
12.....	PJ882-512 .....	Bolt .....		1
13.....	PJ882-513.....	Motor Base Plate .....		1
14.....	TS-0720081 .....	Lock Washer .....	5/16" .....	6
15.....	TS-0051071 .....	Hex Cap Screw .....	5/16"-18x1-1/2" .....	4
16.....	TS-081F032 .....	Pan Head Screw .....	1/4"-20x1/2" .....	4
17.....	TS-0680021 .....	Flat Washer.....	1/4" .....	4
18.....	60B-425 .....	Dust Chute .....		1
19.....	3520B-140 .....	Powermatic Nameplate .....		1
20.....	6296150 .....	Warning Label .....		1
21.....	PJ882-521 .....	Stand .....	1PH .....	1
	PJ882-521A .....	Stand .....	3PH .....	1
22.....	PJ882-522 .....	Bushing .....		2
23.....	TS-2276081 .....	Socket Set Screw .....	M6x1.0Px8 .....	2
24.....	PJ882-524 .....	Motor Cord .....	1Ph .....	1
	PJ882-524A .....	Motor Cord .....	3Ph .....	1
25.....	PJ882-525A .....	Switch Cord .....		1
26.....	PJ882-526A .....	Magnetic Switch .....	1Ph 230V .....	1
	PJ882-526ACS .....	Contactors Switch (not shown) .....	1Ph 230V .....	1
	PJ882-526AOR .....	Overload Relays (not shown) .....		1
	PJ882-526B .....	Magnetic Switch .....	3Ph 230V .....	1
	PJ882-526BCS .....	Contactors Switch (not shown) .....	3PH 230V .....	1
	PJ882-526ORA .....	Overload Relay (not shown) .....		1
	PJ882-526C .....	Magnetic Switch .....	3Ph 460V .....	1
	PJ882-526CCS .....	Contactors Switch (not shown) .....	3Ph 460V .....	1
	PJ882-526COR .....	Overload Relay (not shown) .....		1
27.....	60B-448 .....	Switch Plate .....		1
28.....	TS-1533032 .....	Pan Head Screw .....	M5x0.8Px10 .....	4
29.....	60B-440 .....	Strain Relief .....	1Ph .....	1
	60B-440A .....	Strain Relief .....	3Ph .....	1
30.....	PJ882HH-530 .....	Power Cord .....	1Ph .....	1
	PJ882HH-530A .....	Power Cord .....	3Ph .....	1
31.....	TS-081F051 .....	Flat Head Screw .....	1/4"-20x3/4" .....	4
32.....	PJ882-532 .....	Door .....		1
33.....	PJ882-533 .....	Cord Protector .....	NB-1722 .....	2
34.....	PJ882-534A .....	Switch Arm .....		1
35.....	TS-0680021 .....	Flat Washer .....	1/4" .....	4
36.....	TS-0207011 .....	Socket Head Cap Screw .....	1/4"-20x3/8" .....	4

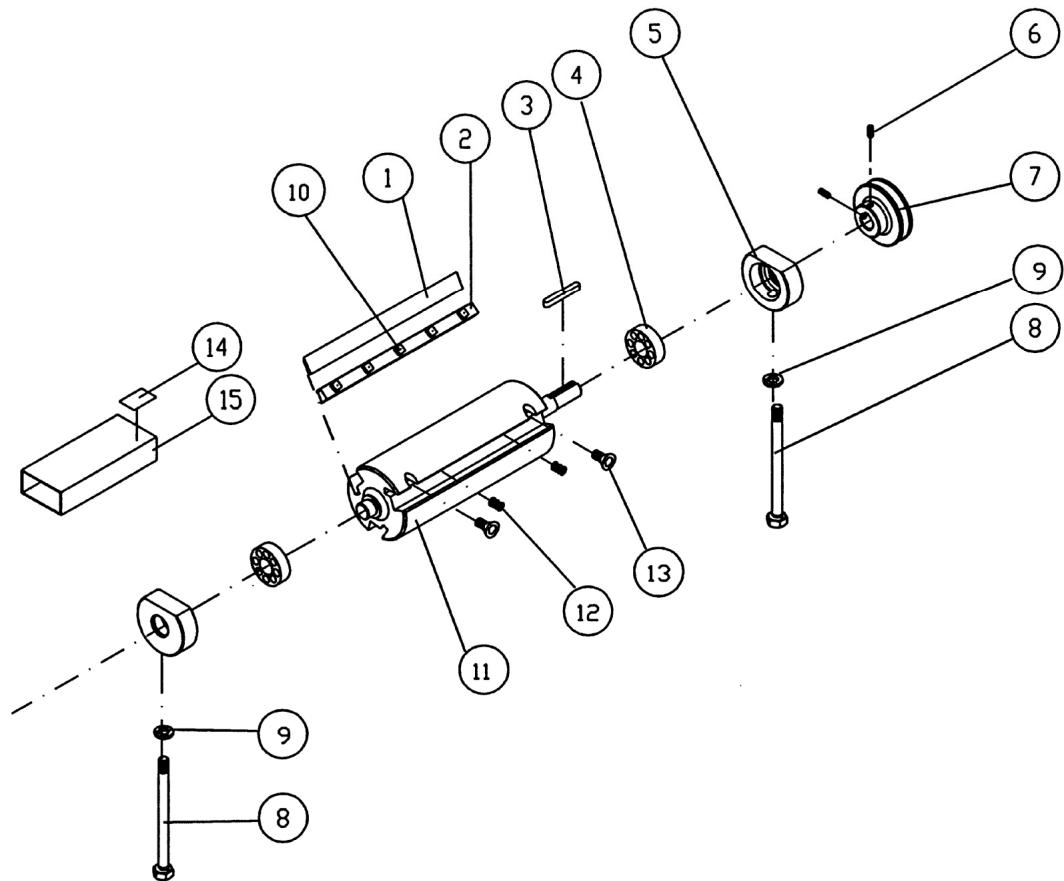
<b>Index No.</b>	<b>Part No.</b>	<b>Description</b>	<b>Size</b>	<b>Qty</b>
43	PJ882-543	Electric Label	1Ph	1
	PJ882-543A	Electric Label	3Ph	1
45	60B-447	Strain Relief	1Ph	1
	60B-447A	Strain Relief	3Ph	1
46	PJ882-546	Control Switch		1
47	PJ882-547	Switch Bracket		1
48	PJ882-548	Switch Plate		1
49	TS-1550031	Flat Washer	M5	6
50	JWBS18-447	Screw	M5x8	10
51	PJ882-551	Machine Screw	M5x50	2
52	PM2000-298	Safety Key For Switch		1
53	TS-0208041	Socket Head Cap Screw	5/16-18x3/4	2
54	TS-0732041	Star Washer	M5	3
55	60B-447	Strain Relief		1
56	PJ882-533	Cord Protector		1
57	PJ882-557	Junction Box		1
58	PJ882-558	Junction Box Cover		1
59	PJ882-559	Grounding Cord		1
60	TS-0810012	Slotted Round Head Machine Screw	#10-24x1/4	1
	PM2700-440	Wide Stripe (not shown)		sold per ft.
	PM2700-441	Narrow Stripe (not shown)		sold per ft.

## Stand Assembly



## Parts List: Cutterhead Assembly (Model PJ-882 only)

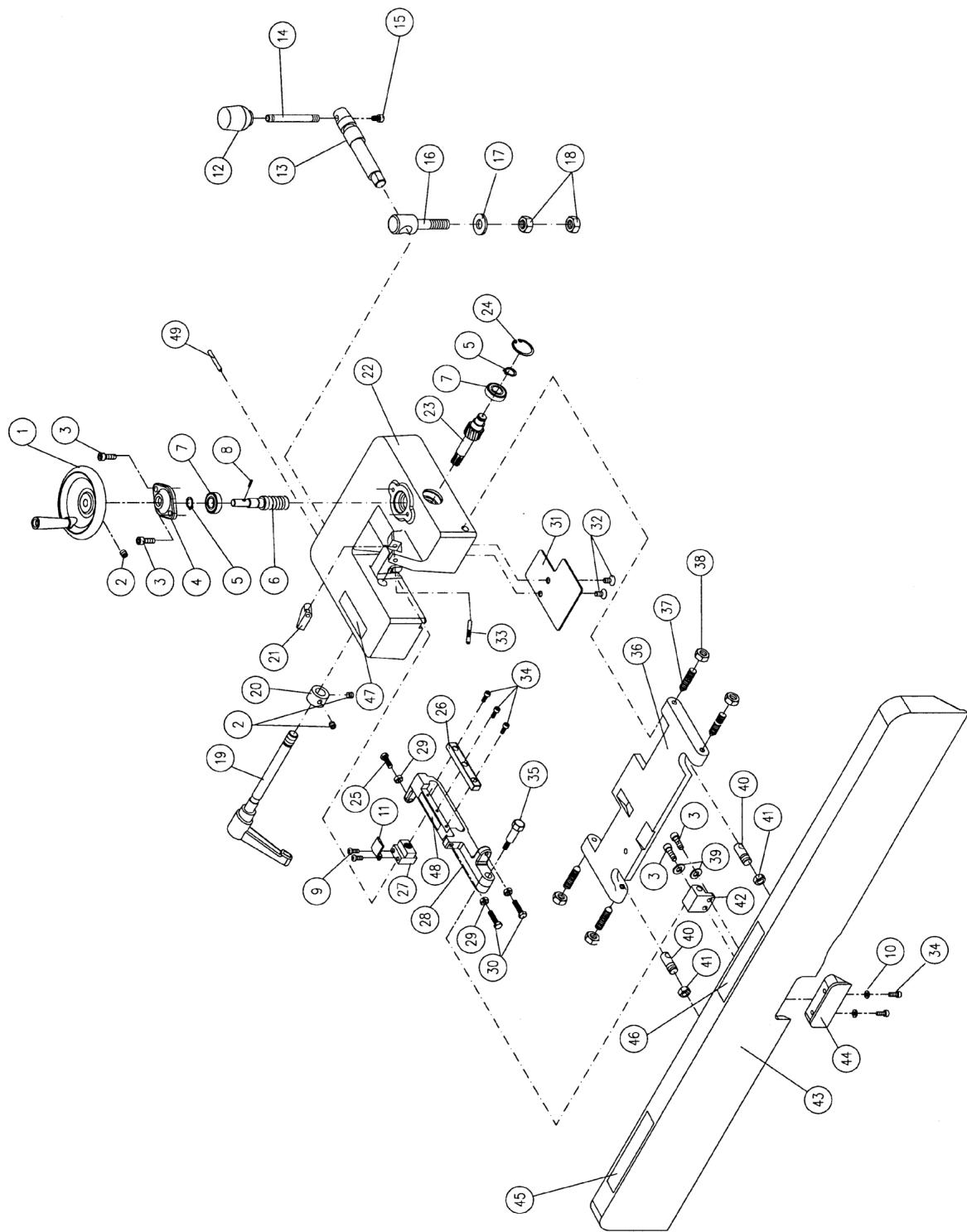
Index No.	Part No.	Description	Size	Qty
	PJ882-CHA	Cutterhead Assembly (Items 1 thru 5, and 10 thru 13)		
1	6296046	Knife		3
2	6296153	Knife Gib		3
3	6296048	Key	5x5x25 mm	1
4	BB-6204VV	Ball Bearing	6204-2NSE	2
5	PJ882-405	Bearing Housing		2
6	TS-0267021	Socket Set Screw	1/4"-20x1/4"	2
7	PJ882-407	Pulley		1
8	PJ882-408	Bolt		2
9	TS-0720091	Lock Washer	3/8"	2
10	6296154	Square Head Screw		15
11	PJ882-411	Cutterhead		1
12	6296054	Spring		6
13	TS-1513021	Socket Flat Head Screw	M5x0.8Px12	6
14	PJ882-414	Direction Label		1
15	PJ882-415	Knife Gauge		1



## Parts List: Fence Assembly

Index No.	Part No.	Description	Size	Qty
.....	PJ882-FA	Fence Assembly (Index #1 thru #49).		
1.....	PJ882-101	Hand Wheel .....		1
2.....	TS-0267021	Socket Set Screw .....	1/4"-20x1/4"	3
3.....	TS-0207031	Socket Head Cap Screw .....	1/4"-20x5/8"	4
4.....	PJ882-104	Bearing Cover .....		1
5.....	PJ882-105	C-Ring .....	STW-12	2
6.....	PJ882-106	Worm Shaft .....		1
7.....	BB-6001ZZ	Ball Bearing.....	6001ZZ	2
8.....	PJ882-108	Pin.....	Ø3x20 mm.....	1
9.....	TS-0810012	Screw .....	#10-24x1/4"	2
10.....	TS-0680011	Flat Washer.....	3/16"	2
11.....	PJ882-111	Pointer .....		1
12.....	6285945	Knob .....		1
13.....	6296069	Locking Shaft .....		1
14.....	6285944	Handle Stud .....		1
15.....	TS-0207021	Socket Head Cap Screw .....	1/4"-20x1/2"	1
16.....	6296084	Bolt .....		1
17.....	TS-0680061	Flat Washer.....	1/2"	1
18.....	PJ882-118	Hex Nut.....	1/2"-12	2
19.....	PJ882-119	Locking Handle.....		1
20.....	PJ882-120	Bushing.....		1
21.....	PJ882-121	Stop Block.....		1
22.....	PJ882-122	Fence Bracket .....		1
23.....	PJ882-123	Worm.....		1
24.....	PJ882-124	Retaining Ring.....	RTW-28	1
25.....	TS-0050031	Hex Cap Screw .....	1/4"-20x3/4"	1
26.....	PJ882-126	Rack .....		1
27.....	PJ882-127	Locking Handle Nut .....		1
28.....	PJ882-128	Locking Link .....		1
29.....	TS-0561011	Hex Nut.....	1/4"-20	3
30.....	TS-0050051	Hex Cap Screw .....	1/4"-20x1"	2
31.....	PJ882-131	Safety Plate.....		1
32.....	TS-081F031	Flat Head Screw .....	1/4"-20x1/2"	2
33.....	6296070	Pin.....	5mmx50mm	1
34.....	TS-0206021	Socket Head Cap Screw .....	#10-24x1/2"	5
35.....	6296073	Screw .....		1
36.....	6296082	Fence Link .....		1
37.....	6285942	Cone Point Screw .....		4
38.....	TS-0561031	Hex Nut.....	3/8"-16	4
39.....	TS-0720071	Lock Washer .....	1/4"	2
40.....	6285940	Pivot Stud .....		2
41.....	TS-0561052	Hex Nut.....	1/2"-20	2
42.....	PJ882-142	Fixed Block .....		1
43.....	PJ882-143	Fence .....		1
44.....	PJ882-144	Insert .....		1
45.....	60B-130	Caution Label (Setting Knives)		1
46.....	60B-129	Caution Label (Hands Clear)		1
47.....	PJ882-147	Label (Lock/ Unlock)		1
48.....	PJ882-148	Scale Label .....		1
49.....	PJ882-333	Spring Pin .....	Ø4x25 mm.....	1

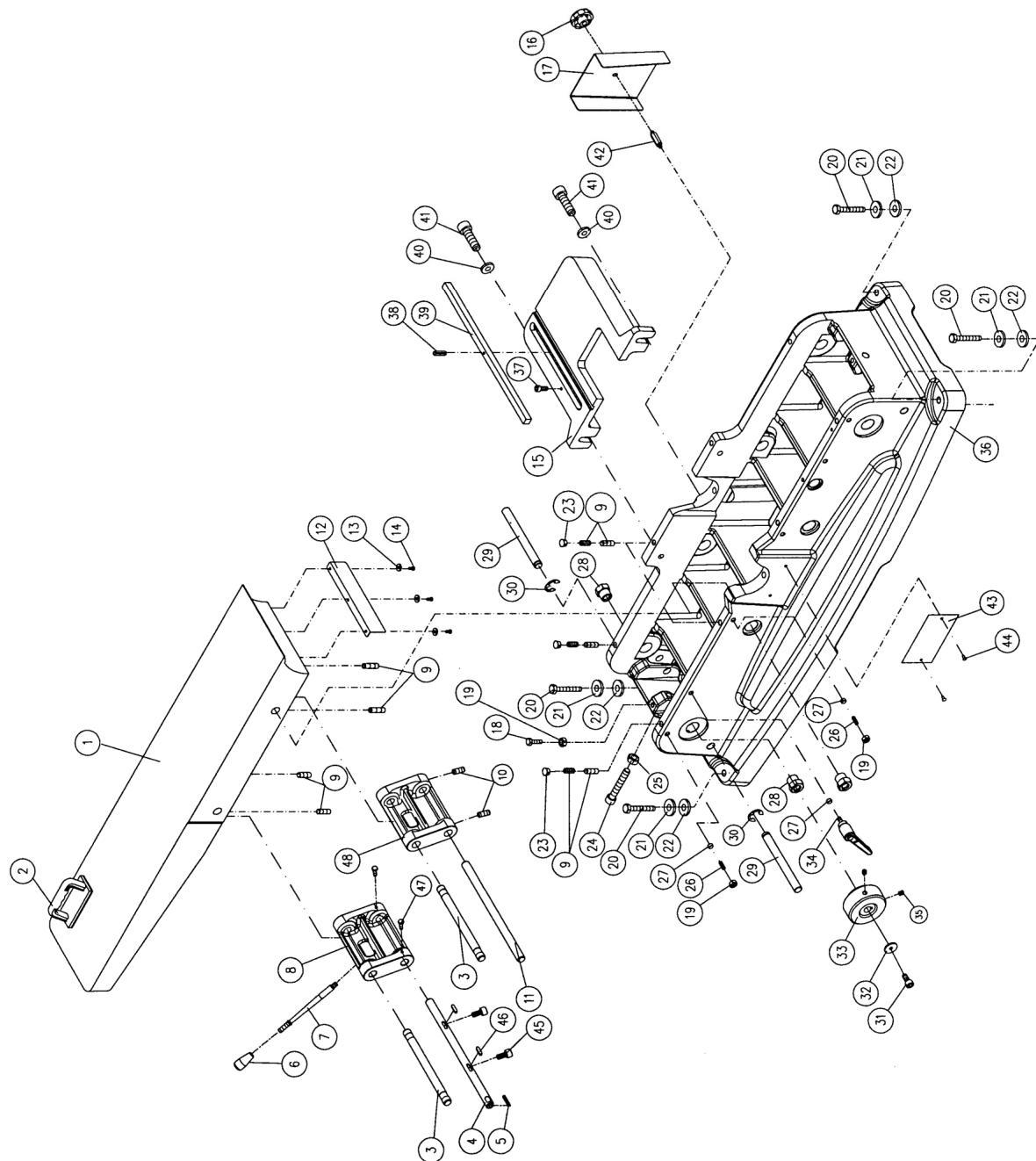
## Fence Assembly



## Parts List: Outfeed Table and Base Assembly

Index No.	Part No.	Description	Size	Qty
1.....	PJ882-201.....	Rear (Outfeed) Table .....		1
2.....	6285917.....	Push Block .....		2
3.....	PJ882-203.....	Shaft .....		2
4.....	PJ882-204.....	Shaft .....		1
5.....	PJ882-205.....	Key .....	5x5x22 mm .....	1
6.....	PJ882-206.....	Knob .....		1
7.....	PJ882-207.....	Handle .....		1
8.....	PJ882-208.....	Table Raising Link .....		1
9.....	TS-0270031.....	Socket Set Screw .....	5/16"-18x3/8" .....	12
10.....	TS-0271031.....	Socket Set Screw .....	3/8"-16x3/8" .....	2
11.....	PJ882-211.....	Shaft .....		1
12.....	PJ882-212.....	Table Lip .....		1
13.....	TS-0680011.....	Flat Washer .....	3/16" .....	3
14.....	TS-0810012.....	Screw .....	#10-24x1/4" .....	3
15.....	PJ882-215.....	Slide Bracket .....		1
16.....	6296058.....	Knob .....		1
17.....	PJ882-217.....	Belt Guard .....		1
18.....	TS-0060051.....	Hex Cap Screw .....	3/8"-16x1" .....	1
19.....	TS-0561031.....	Hex Nut .....	3/8"-16 .....	3
20.....	TS-0060121.....	Hex Cap Screw .....	3/8"-16x2-3/4" .....	4
21.....	TS-0680041.....	Flat Washer .....	3/8" .....	4
22.....	PJ882-222.....	Plastic Washer .....	3/8" .....	4
23.....	PJ882-223.....	Plug .....		4
24.....	PJ882-224.....	Socket Head Cap Screw .....	1/2"-12x3" .....	1
25.....	PJ882-118.....	Hex Nut .....	1/2"-12 .....	1
26.....	TS-0271101.....	Socket Set Screw .....	3/8"-16x1-1/4" .....	2
27.....	PJ882-227.....	Copper Bushing .....		3
28.....	PJ882-228.....	Adjustment Nut .....		4
29.....	PJ882-229.....	Shaft .....		2
30.....	PJ882-230.....	E-Ring .....	ETW-12 .....	2
31.....	TS-0208031.....	Socket Head Cap Screw .....	5/16"-18x5/8" .....	1
32.....	TS-0680031.....	Flat Washer .....	5/16" .....	1
33.....	PJ882-233.....	Hub .....		1
34.....	PJ882-234.....	Locking Handle .....		1
35.....	TS-0270031.....	Socket Set Screw .....	5/16"-18x3/8" .....	2
36.....	PJ882-236.....	Base .....		1
37.....	TS-0207021.....	Socket Head Cap Screw .....	1/4"-20x1/2" .....	1
38.....	6296088.....	Spring Pin .....	Ø4x14 mm .....	1
39.....	6296089.....	Key .....		1
40.....	6296042.....	Washer .....		2
41.....	TS-0209061.....	Socket Head Cap Screw .....	3/8"-16x1-1/4" .....	2
42.....	PJ882-242.....	Stud .....		1
43.....	PJ882-243.....	ID Label .....	1Ph .....	1
	PJ882-243A.....	ID Label .....	3Ph .....	1
44.....	6296148.....	Rivet .....		2
45.....	TS-0209031.....	Socket Head Cap Screw .....	3/8"-16x3/4" .....	2
46.....	PJ882-246.....	Key .....	5x5x20 mm .....	2
47.....	TS-0050031.....	Hex Cap Screw .....	1/4"-20x3/4" .....	2
48.....	PJ882-248.....	Table Raising Link .....		1

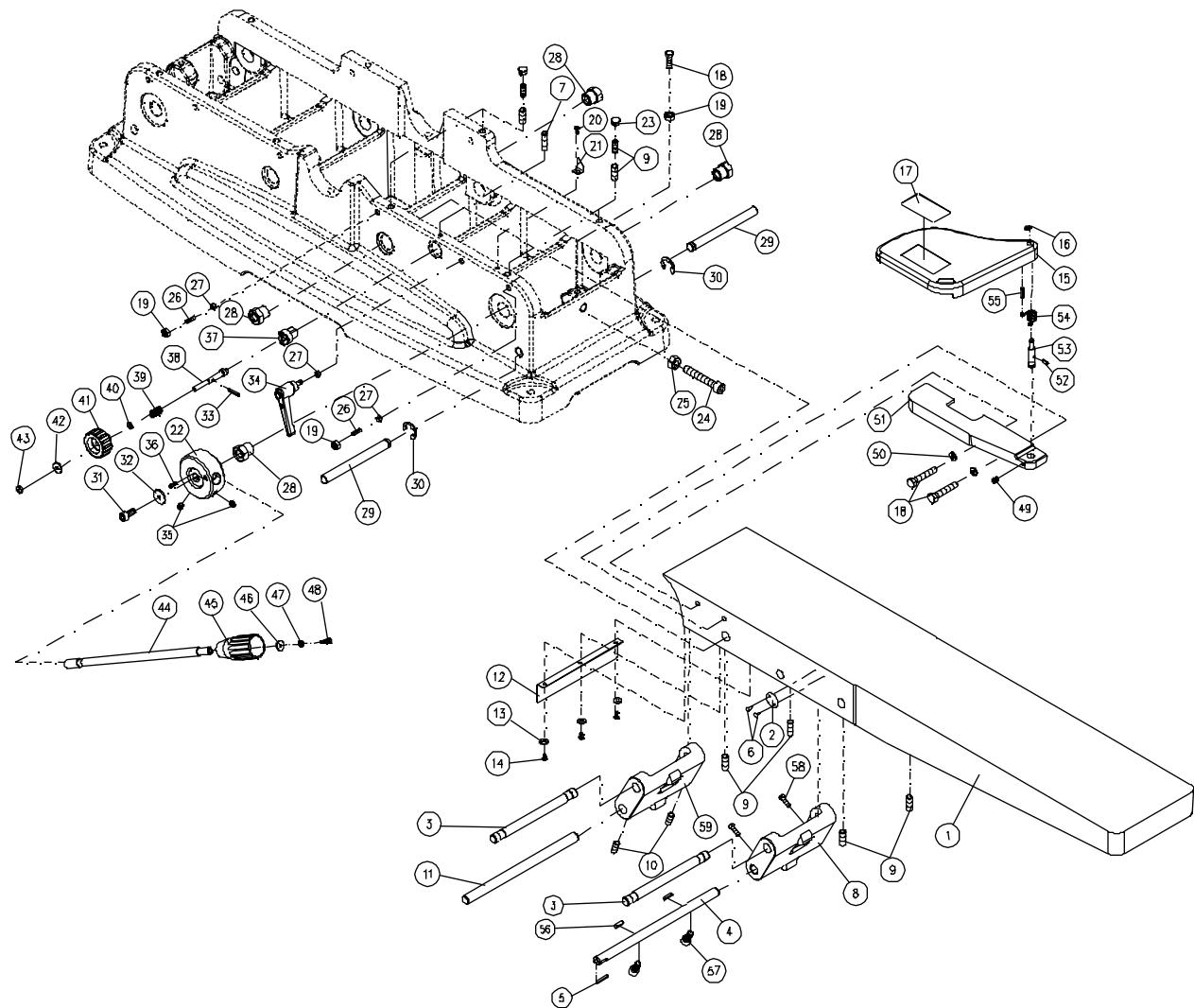
## **Outfeed Table and Base Assembly**



## Parts List: Infeed Table Assembly

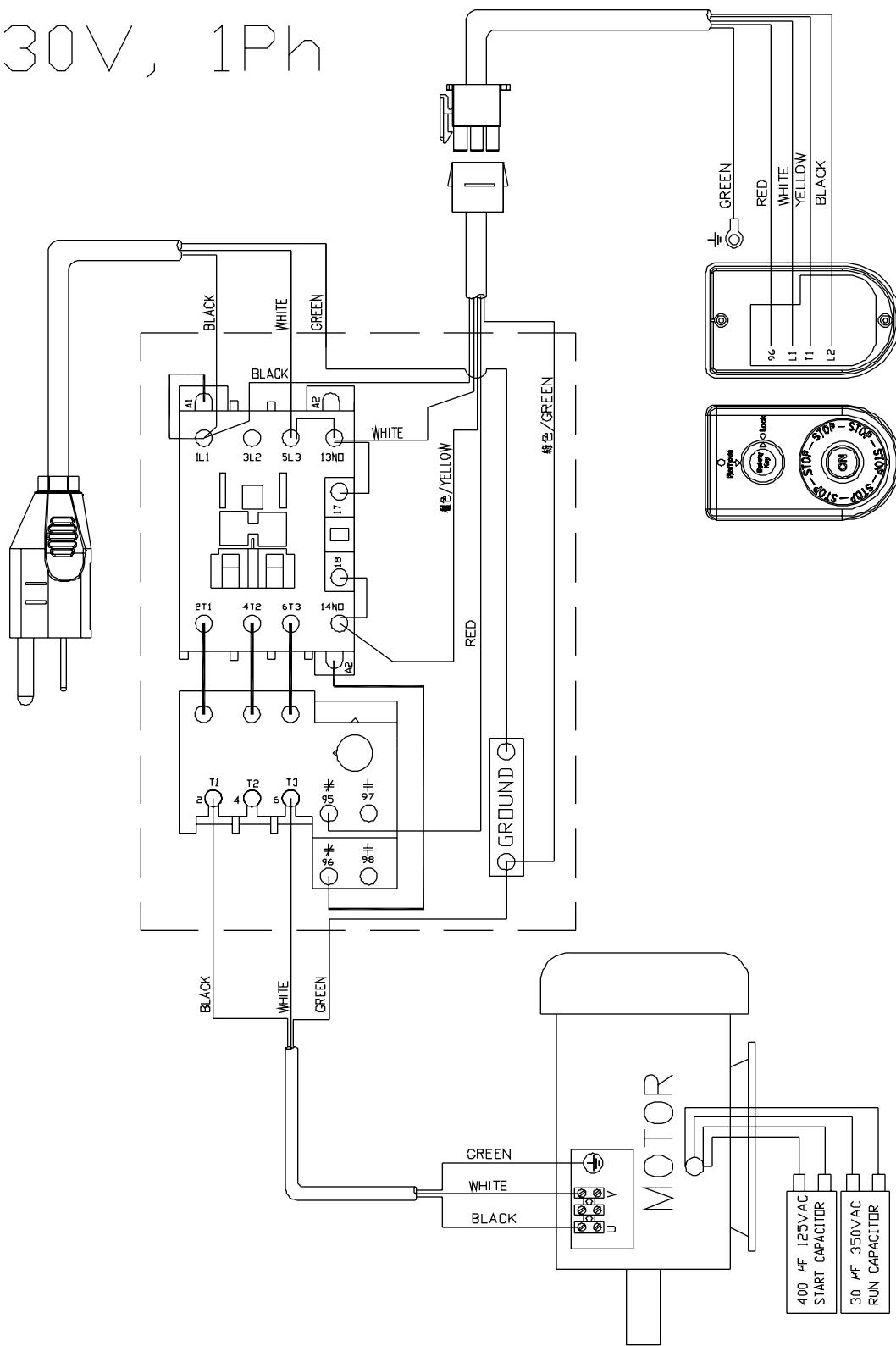
Index No.	Part No.	Description	Size	Qty
1.....	PJ882-301.....	Front (Infeed) Table .....		1
2.....	PJ882-302.....	Scale Label .....		1
3.....	PJ882-203.....	Shaft.....		2
4.....	PJ882-304.....	Shaft.....		1
5.....	PJ882-205.....	Key .....	5x5x22 mm .....	1
6.....	6296148.....	Rivet .....		2
7.....	TS-0270051.....	Socket Set Screw .....	5/16"-18x1/2" .....	1
8.....	PJ882-208.....	Table Raising Link .....		1
9.....	TS-0270031.....	Socket Set Screw .....	5/16"-18x3/8" .....	12
10.....	TS-0271031.....	Socket Set Screw .....	3/8"-16x3/8" .....	2
11.....	PJ882-211.....	Shaft.....		1
12.....	PJ882-212.....	Table Lip .....		1
13.....	TS-0680011.....	Flat Washer.....	3/16" .....	3
14.....	TS-0810012.....	Screw .....	#10-24x1/4" .....	3
15.....	60B-273.....	Cutterhead Guard .....		1
16.....	JSG96-223.....	Retaining Ring .....	STW-11 .....	1
17.....	60B-272.....	Warning Label .....		1
18.....	TS-0060051.....	Hex Cap Screw .....	3/8"-16x1" .....	3
19.....	TS-0561031.....	Hex Nut.....	3/8"-16 .....	3
20.....	TS-0813022.....	Round Head Screw.....	1/4"-20x3/8" .....	1
21.....	PJ882-321.....	Pointer .....		1
22.....	PJ882-322.....	Lift Handle Hub .....		1
23.....	PJ882-223.....	Plug .....		4
24.....	PJ882-224.....	Socket Head Cap Screw .....	1/2"-12x3" .....	1
25.....	PJ882-118.....	Hex Nut.....	1/2"-12 .....	1
26.....	TS-0271101.....	Socket Set Screw .....	3/8"-16x1-1/4" .....	2
27.....	PJ882-227.....	Copper Bushing .....		3
28.....	PJ882-228.....	Adjustment Nut .....		4
29.....	PJ882-229.....	Shaft .....		2
30.....	PJ882-230.....	E-Ring .....	ETW-12 .....	2
31.....	TS-0208031.....	Socket Head Cap Screw .....	5/16"-18x5/8" .....	1
32.....	TS-0680031.....	Flat Washer .....	5/16" .....	1
33.....	PJ882-333.....	Spring Pin .....	Ø4x25 mm .....	1
34.....	PJ882-234.....	Locking Handle .....		1
35.....	TS-0270031.....	Socket Set Screw .....	5/16"-18x3/8" .....	2
36.....	TS-0267021.....	Socket Set Screw .....	1/4"-20x1/4" .....	1
37.....	PJ882-337.....	Block .....		1
38.....	PJ882-338.....	Stud .....		1
39.....	PJ882-339.....	Spring .....		1
40.....	PJ882-340.....	Washer .....	1/4"x1/2"OD .....	1
41.....	PJ882-341.....	Knob .....		1
42.....	TS-0680021.....	Flat Washer .....	1/4" .....	1
43.....	TS-0640071.....	Nylon Insert Lock Nut .....	1/4"-20 .....	1
44.....	PJ882-344.....	Lift Handle .....		1
45.....	6296028.....	Handle Grip .....		1
46.....	TS-0680021.....	Flat Washer .....	1/4" .....	1
47.....	TS-0720071.....	Lock Washer .....	1/4" .....	1
48.....	TS-0207021.....	Socket Head Cap Screw .....	1/4"-20x1/2" .....	1
49.....	TS-0270071.....	Socket Set Screw .....	5/16"-18x3/4" .....	1
50.....	TS-0680041.....	Flat Washer .....	3/8" .....	2
51.....	PJ882-351.....	Rabbeting Ledge .....		1
52.....	PJ882-352.....	Spring Pin .....	Ø5x32 mm .....	1
53.....	PJ882-353.....	Shaft .....		1
54.....	PJ882-354.....	Spring .....		1
55.....	PJ882-355.....	Spring Pin .....	Ø6x25 mm .....	1

Index No.	Part No.	Description	Size	Qty
56	PJ882-246	Key	5x5x20 mm	2
57	TS-0209031	Socket Head Cap Screw	3/8"-16x3/4"	2
58	TS-0050031	Hex Cap Screw	1/4"-20x3/4"	2
59	PJ882-248	Table Raising Link		1



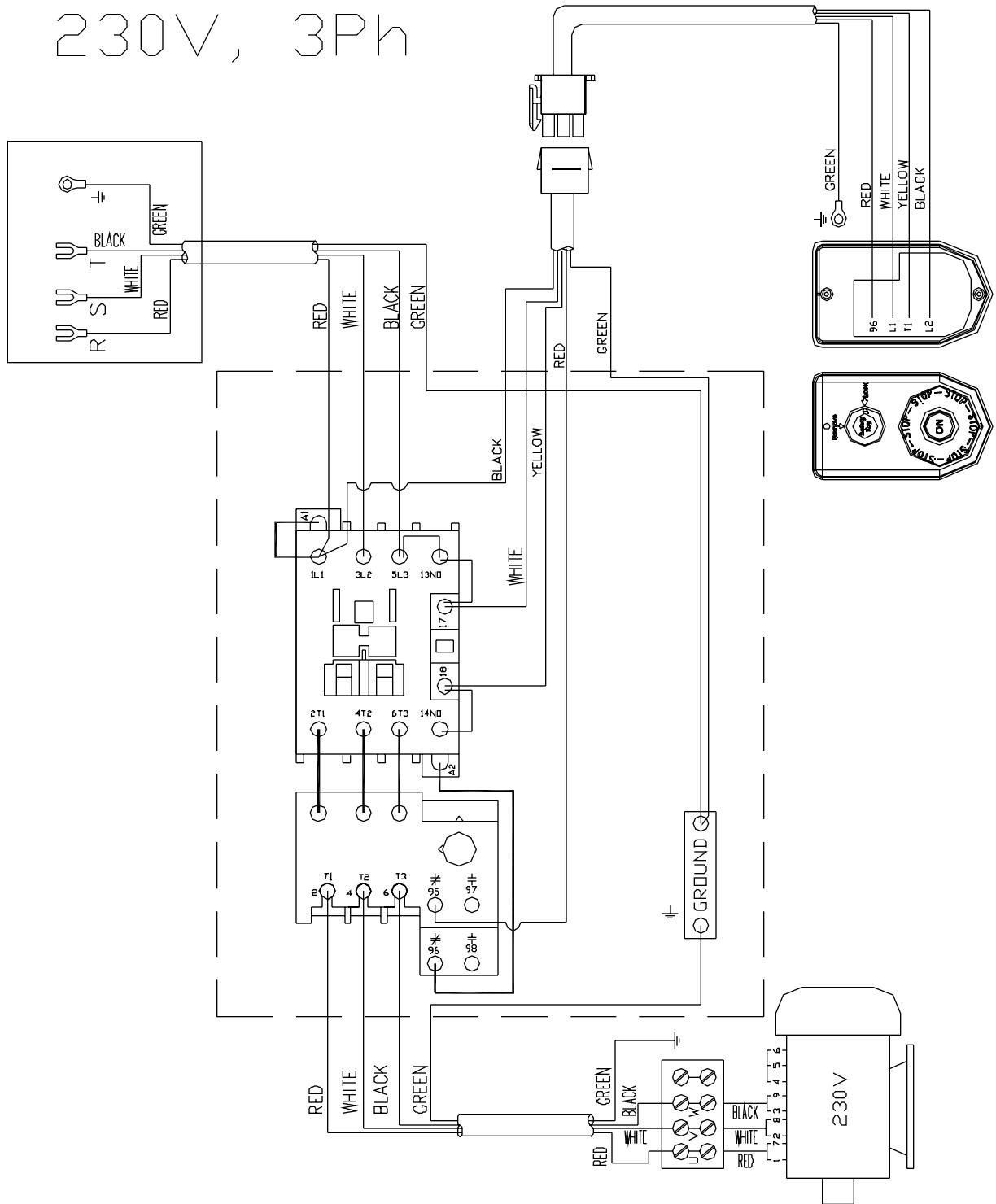
# Electrical Connections – 1 Phase, 230 Volt

230V, 1Ph



# Electrical Connections – 3 Phase, 230 Volt

230V, 3Ph



# Electrical Connections – 3 Phase, 460 Volt

460V, 3Ph

